

PORTELLA STEEL DOORS AND WINDOWS

ARTISAN SERIES FIXED WINDOW (NON-HVHZ)(NON-IMPACT)

GENERAL NOTES:

- THE PRODUCT SHOWN HEREIN IS DESIGNED AND MANUFACTURED TO COMPLY WITH THE CURRENT EDITION OF THE FLORIDA BUILDING CODE (FBC), **EXCLUDING** HVHZ AND HAS BEEN EVALUATED ACCORDING TO THE FOLLOWING:
 - AAMA/WDMA/CSA 101/I.S.2/A440-17
- ADEQUACY OF THE EXISTING STRUCTURAL CONCRETE/MASONRY, 2X FRAMING, AND METAL FRAMING AS A MAIN WIND FORCE RESISTING SYSTEM CAPABLE OF WITHSTANDING AND TRANSFERRING APPLIED PRODUCT LOADS TO THE FOUNDATION IS THE RESPONSIBILITY OF THE ENGINEER OR ARCHITECT OF RECORD FOR THE PROJECT OF INSTALLATION.
- 1X AND 2X BUCKS (WHEN USED) SHALL BE DESIGNED AND ANCHORED TO PROPERLY TRANSFER ALL LOADS TO THE STRUCTURE. BUCK DESIGN AND INSTALLATION IS THE RESPONSIBILITY OF THE ENGINEER OR ARCHITECT OF RECORD FOR THE PROJECT OF INSTALLATION.
- INSTALL INDIVIDUAL INSTALLATION ANCHORS WITHIN A TOLERANCE OF ±1/4 INCH OF THE DEPICTED LOCATION IN THE ANCHOR LAYOUT DETAIL (I.E., WITHOUT CONSIDERATION OF TOLERANCES). TOLERANCES ARE NOT CUMULATIVE FROM ONE INSTALLATION ANCHOR TO THE NEXT.
- THE INSTALLATION DETAILS DESCRIBED HEREIN ARE GENERIC AND MAY NOT REFLECT ACTUAL CONDITIONS FOR A SPECIFIC SITE. IF SITE CONDITIONS CAUSE INSTALLATION TO DEVIATE FROM THE REQUIREMENTS DETAILED HEREIN, A LICENSED ENGINEER OR ARCHITECT SHALL PREPARE SITE SPECIFIC DOCUMENTS FOR USE WITH THIS DOCUMENT.
- APPROVED IMPACT PROTECTIVE SYSTEM **IS REQUIRED** ON THIS PRODUCT IN AREAS REQUIRING IMPACT RESISTANCE.
- WINDOW FRAME MATERIAL: STAINLESS STEEL 304, POLYESTER FIBERGLASS
- GLASS MEETS THE REQUIREMENTS OF ASTM E1300 GLASS CHARTS. SEE SHEET 2 FOR GLAZING DETAILS.
- WINDOWS WERE TESTED WITHOUT GLAZING BEAD. SEE SHEET 2 FOR OPTIONAL GLAZING BEADS.

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DESIGN PRESSURE RATING (PSF)				
CONFIGURATION	WIDTH (IN.)	HEIGHT (IN.)	DESIGN PRESSURE	MISSILE IMPACT RATING
SEE SHEET 3				NON-IMPACT



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TITLE:
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(NON-HVHZ)(NON-IMPACT)

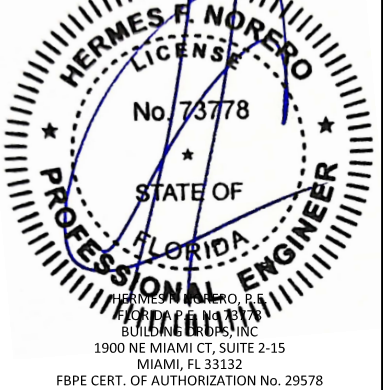
GENERAL NOTES

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BUILDING DROPS, INC.
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PH: (954)399-8478
FAX: (954)744-4738
WEB: www.buildingdrops.com

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Reason: I am approving this document
Date: 2025.12.10 18:15:20 -0500'



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FL47935

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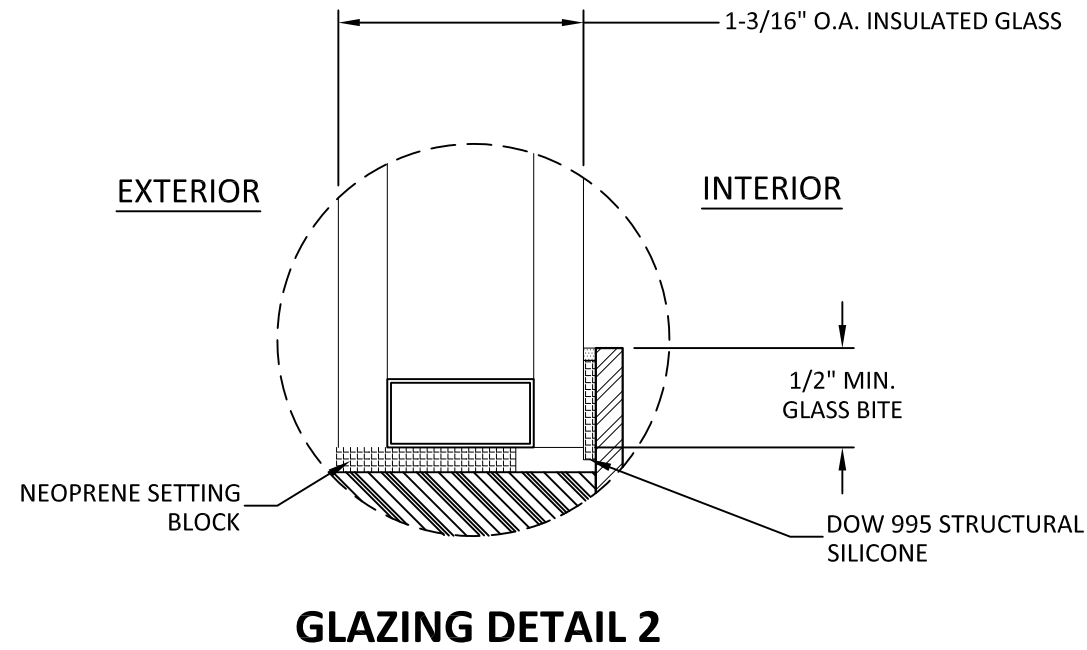
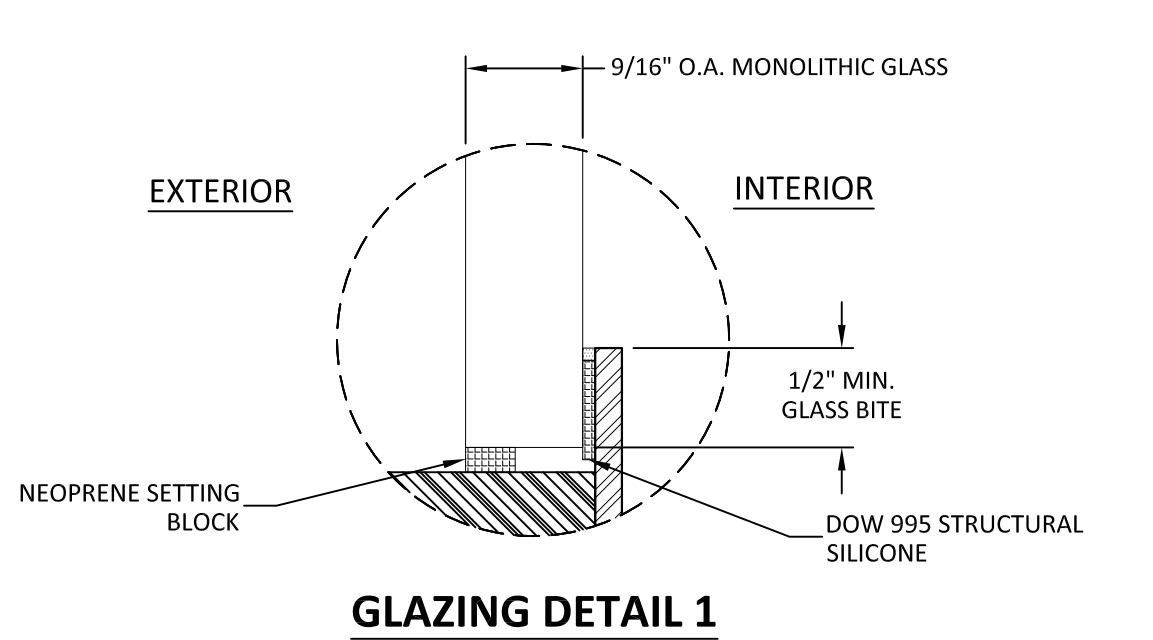
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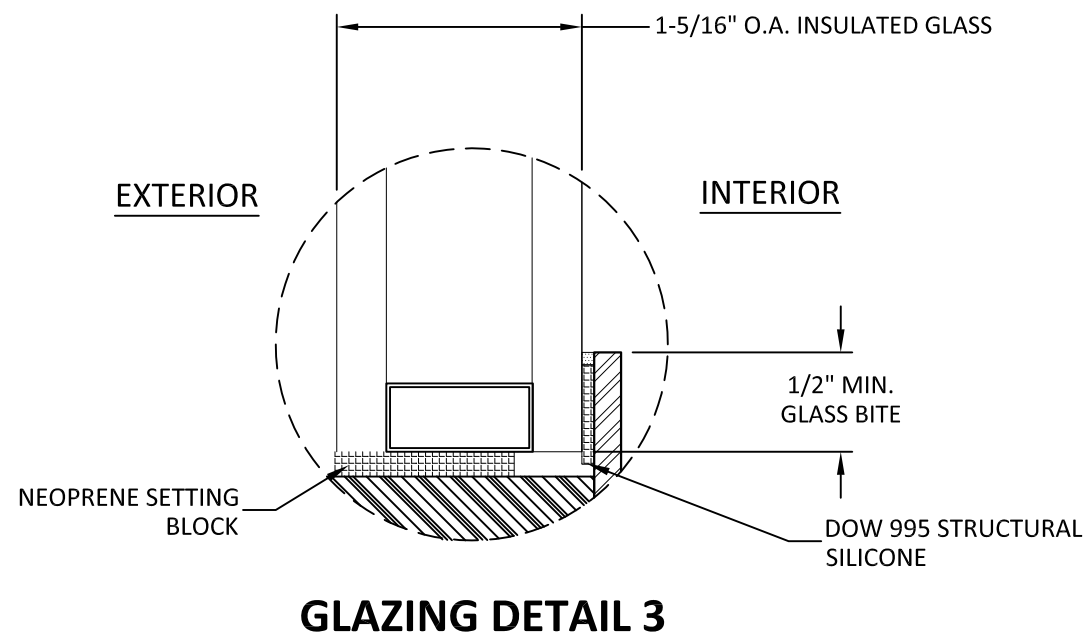
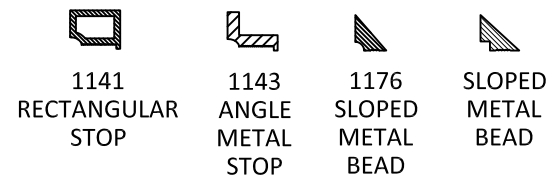
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OPTIONAL GLAZING BEADS:



- GLAZING NOTES:
- GLASS TYPE SHALL COMPLY WITH ASTM E1300 AND THE FBC SAFETY GLAZING REQUIREMENTS. PER THE FBC TEMPER AND SAFETY GLAZING REQUIREMENTS SHALL BE REVIEWED ON A SITE SPECIFIC BASIS.
 - SETTING BLOCK DUROMETER HARDNESS OF 70-90 (SHORE A) AS REFERENCED IN FBC CHAPTER 24.
 - SETTING BLOCKS TO BE LOCATED AT 1/4 SPAN LENGTH FOR GLASS WIDER THAN 36" AS PER FBC CHAPTER 24.
 - D.L.O. AND DESIGN PRESSURES MAY NOT EXCEED MAX VALUES SHOWN HEREIN.
 - WINDOW WAS TESTED WITHOUT THE USE OF A GLAZING BEAD. GLAZING BEAD IS OPTIONAL AND NOT REQUIRED. SPACER MATERIAL MAY VARY AS WELL. SACRIFICIAL GLASS LITE HEAT TREATMENT MAY VARY AS WELL.



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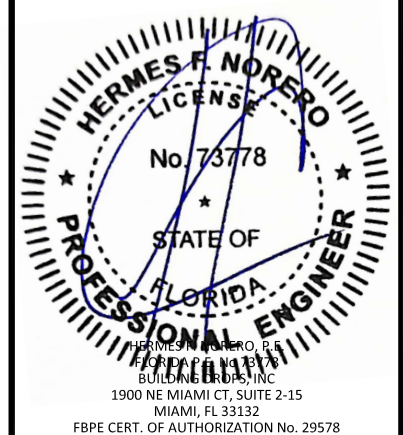
GLAZING DETAILS
& OPTIONAL GLAZING BEADS

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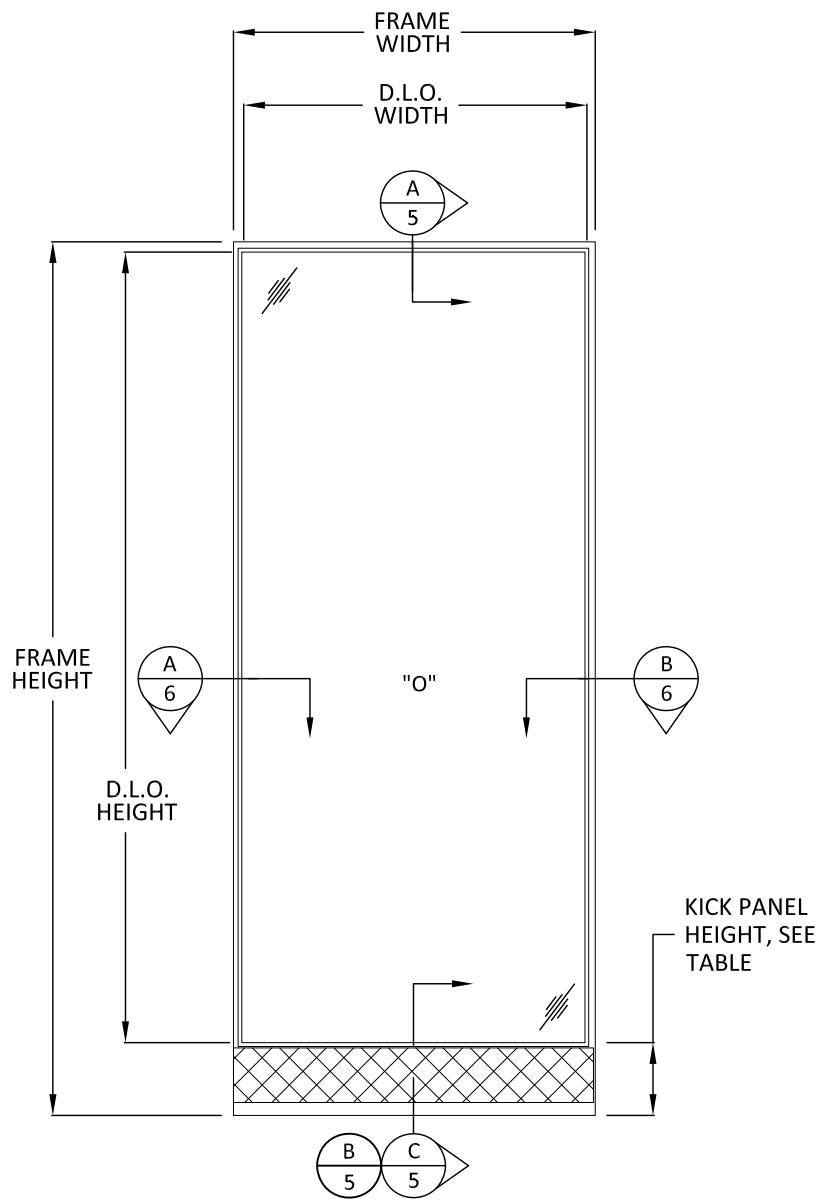
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TYPICAL ELEVATION

FIXED WINDOW

SIZE NOTES:

D.L.O. HEIGHT = FRAME HEIGHT - 3-7/16"
D.L.O. WIDTH = FRAME WIDTH - 3-7/16"

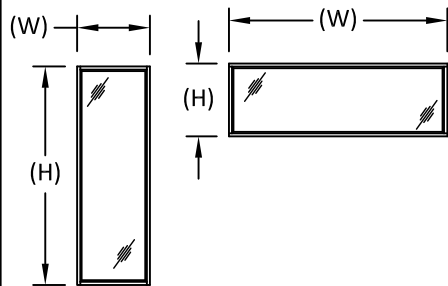
NOTE: KICK PANEL IS OPTIONAL.
FULL LITE QUALIFIED.

DESIGN PRESSURE TABLE (PSF)			
NOMINAL DIMS.		POS. (+)	NEG. (-)
FRAME WIDTH (IN.)	FRAME HEIGHT (IN.)		
42	72	60.0	65.0
48		60.0	65.0
54		60.0	65.0
60		60.0	65.0
66		55.0	59.0
72	78	50.0	54.0
42		60.0	65.0
48		60.0	65.0
54		60.0	65.0
60		60.0	65.0
66	84	55.0	59.0
72		50.0	54.0
78		46.0	50.0
42		60.0	65.0
48		60.0	65.0
54	90	60.0	65.0
60		60.0	65.0
66		55.0	59.0
72		50.0	54.0
78		46.0	50.0
84	96	43.0	46.0
42		40.0	43.0
48		60.0	65.0
54		60.0	65.0
60		60.0	65.0
66	102	55.0	59.0
72		50.0	54.0
78		46.0	50.0
84		43.0	46.0
42	108	60.0	65.0
48		60.0	65.0
54		60.0	65.0
60		60.0	65.0
66		55.0	59.0
72	78	50.0	54.0
78		46.0	50.0

DESIGN PRESSURE TABLE (PSF)			
NOMINAL DIMS.		POS. (+)	NEG. (-)
FRAME WIDTH (IN.)	FRAME HEIGHT (IN.)		
42	114	60.0	65.0
48		60.0	65.0
54		60.0	65.0
60		60.0	65.0
66		55.0	59.0
72	120	50.0	54.0
42		60.0	65.0
48		60.0	65.0
54		60.0	65.0
60		60.0	65.0
66	126	55.0	59.0
72		50.0	54.0
42		60.0	65.0
48		60.0	65.0
54		60.0	65.0
60	132	60.0	65.0
66		55.0	59.0
42		60.0	65.0
48		60.0	65.0
54		60.0	65.0
60	138	60.0	65.0
42		60.0	65.0
48		60.0	65.0
54		60.0	65.0
60		60.0	65.0
42	144	60.0	65.0
48		60.0	65.0
54		60.0	65.0
60		60.0	65.0
66		55.0	59.0
72	150	50.0	54.0
42		60.0	65.0
48		60.0	65.0
54		60.0	65.0
60		60.0	65.0
66	156	55.0	59.0
72		50.0	54.0
78		46.0	50.0
42		60.0	65.0
48		60.0	65.0
54	162	60.0	65.0
60		60.0	65.0
66		55.0	59.0
72		50.0	54.0
78		46.0	50.0
84	168	43.0	46.0
42		40.0	43.0
48		60.0	65.0
54		60.0	65.0
60		60.0	65.0
66	174	55.0	59.0
72		50.0	54.0
78		46.0	50.0
84		43.0	46.0
42	180	60.0	65.0
48		60.0	65.0

KICK PANEL DESIGN PRESSURE TABLE (PSF)			
NOMINAL DIM.		POS. (+)	NEG. (-)
PANEL HEIGHT (IN.)	PANEL WIDTH (IN.)		
8	90	26.58	28.80
8	84	32.70	35.42
8	78	40.84	44.25
10	72	41.58	45.05
10	66	54.00	58.50
12	60	60.00	65.00
12	54	60.00	65.00
14	48	60.00	65.00
16	42	60.00	65.00

NOTE:
WINDOW WIDTH (W) AND HEIGHT (H) ARE INTERCHANGEABLE FOR ALL SIZES SHOWN HEREIN NOT TO EXCEED MAXIMUM TESTED SQUARE FOOT AREA. ANCHOR SPACING SHALL NOT EXCEED THOSE SHOWN FOR LONG OR SHORT LEG OF UNIT, SEE TABLE ABOVE.



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ELEVATION
& DESIGN PRESSURE TABLES

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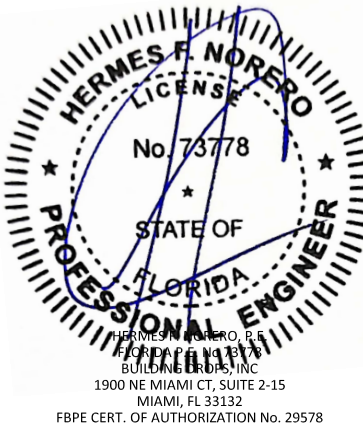
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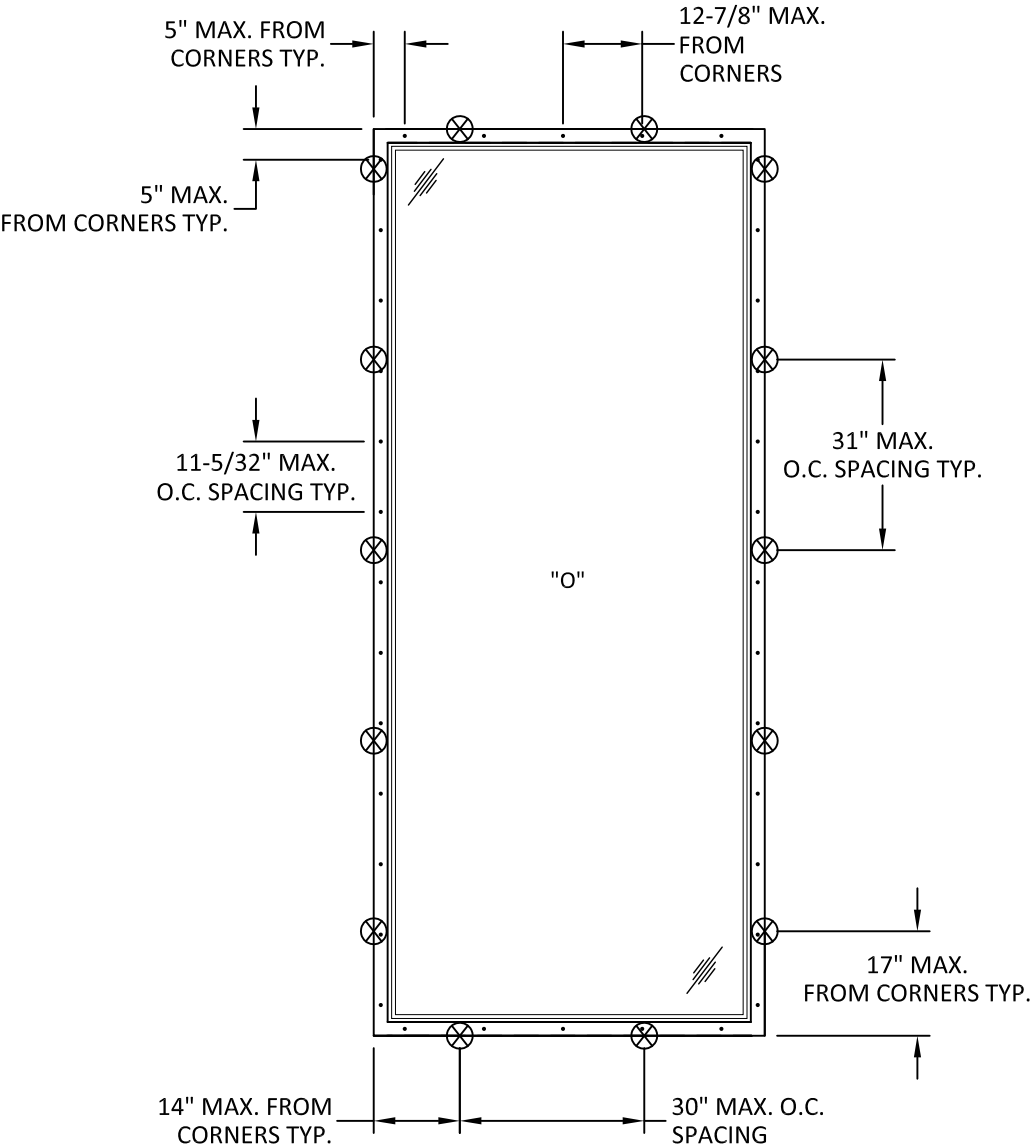
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ANCHOR LAYOUT

ANCHOR LEGEND	
	= CLIP INSTALLATION
	= NAIL FIN INSTALLATION - SEE DETAILS

NOTE: SEE SHEETS 7, 8 & 9 FOR ANCHOR DETAILS AND INSTALLATION OPTIONS.

CLIP INSTALLATION - SEE DETAILS : F|8, H|9, I|9, J|9
NAIL FIN INSTALLATION - SEE DETAILS : A|7, B|7, C|7, D|8, E|8, G|8



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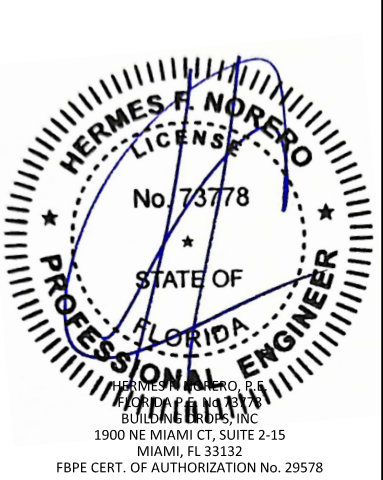
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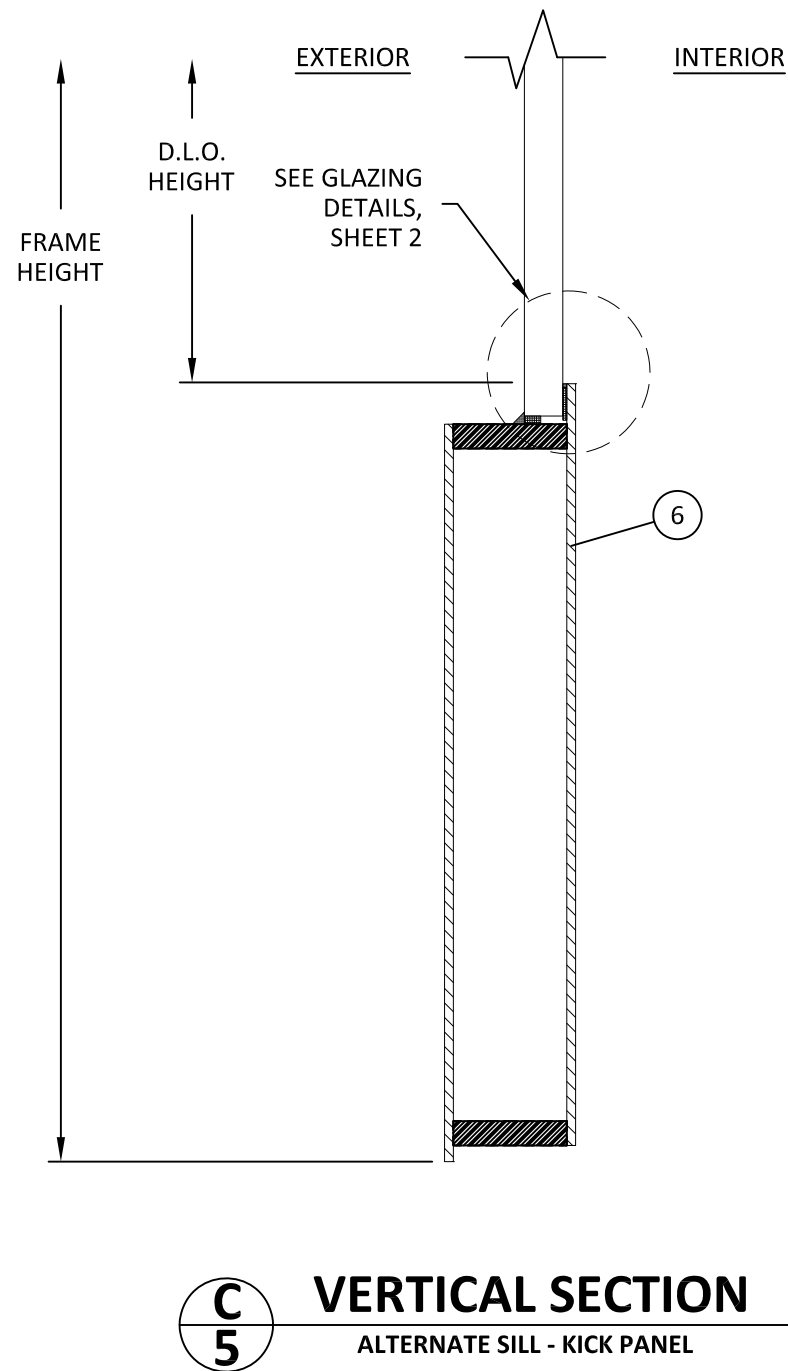
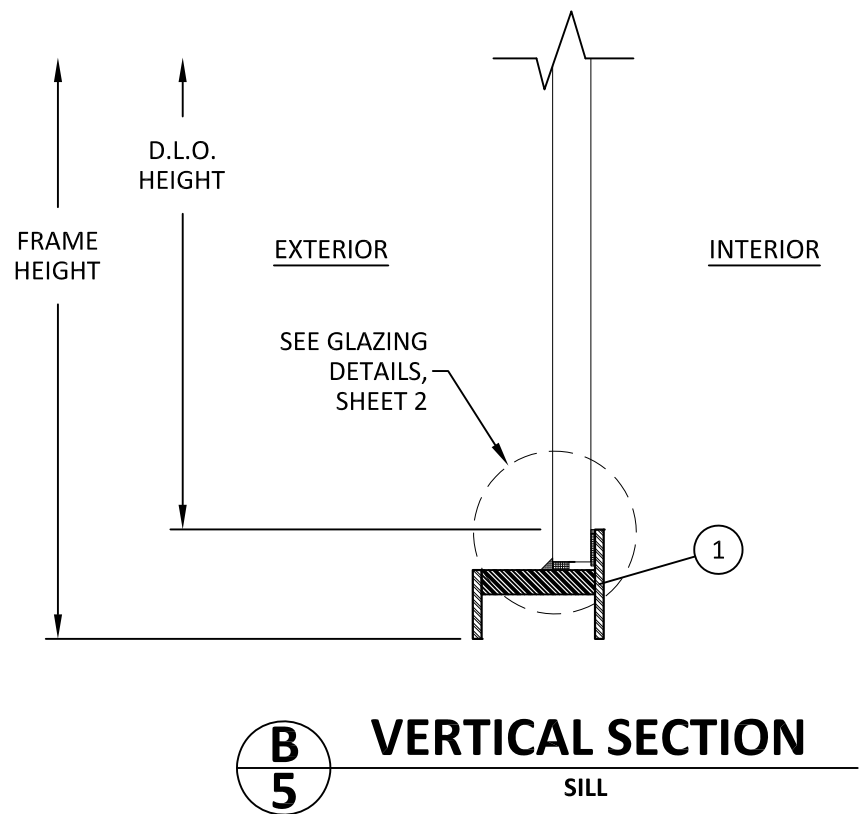
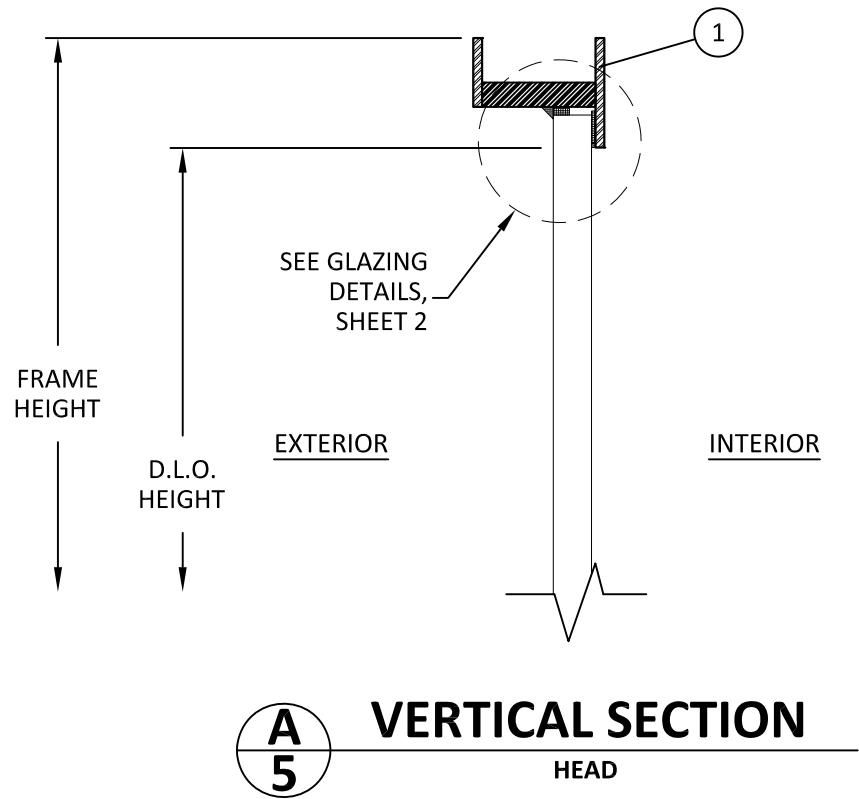
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VERTICAL SECTIONS

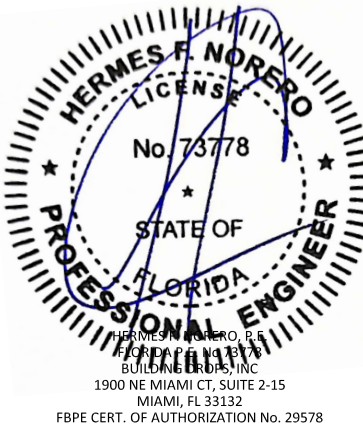
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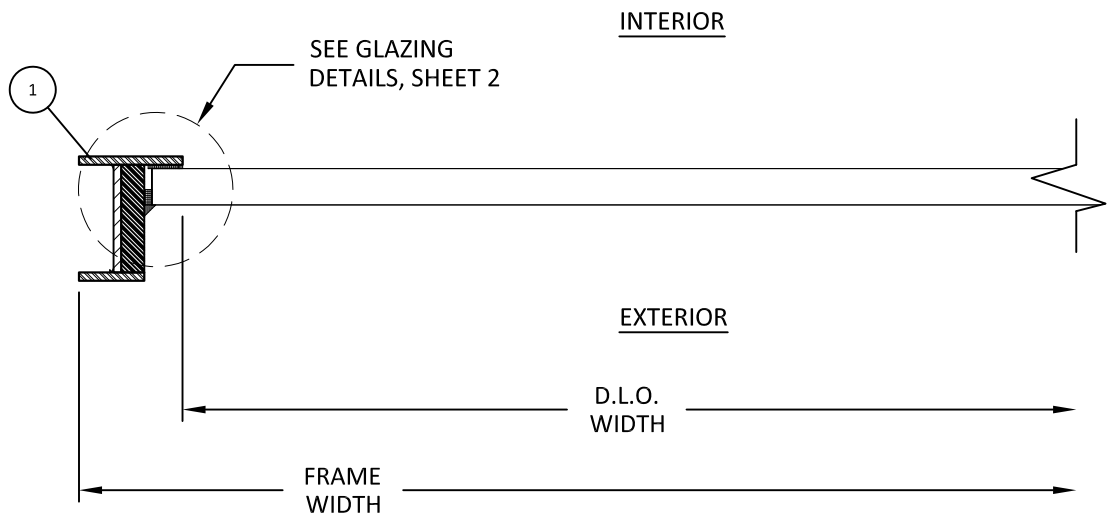
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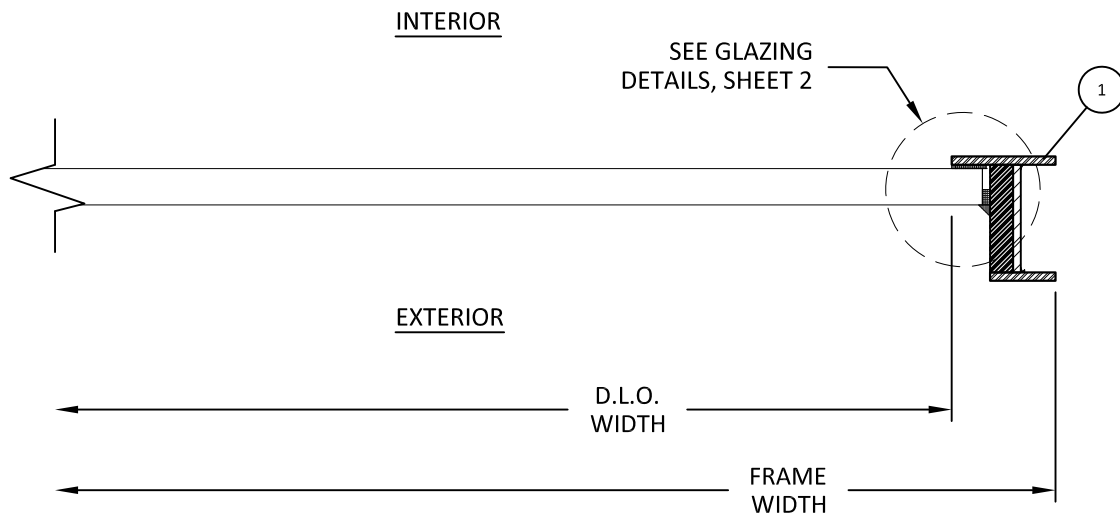
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A
6 **HORIZONTAL SECTION**
LEFT JAMB



B
6 **HORIZONTAL SECTION**
RIGHT JAMB



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HORIZONTAL SECTIONS

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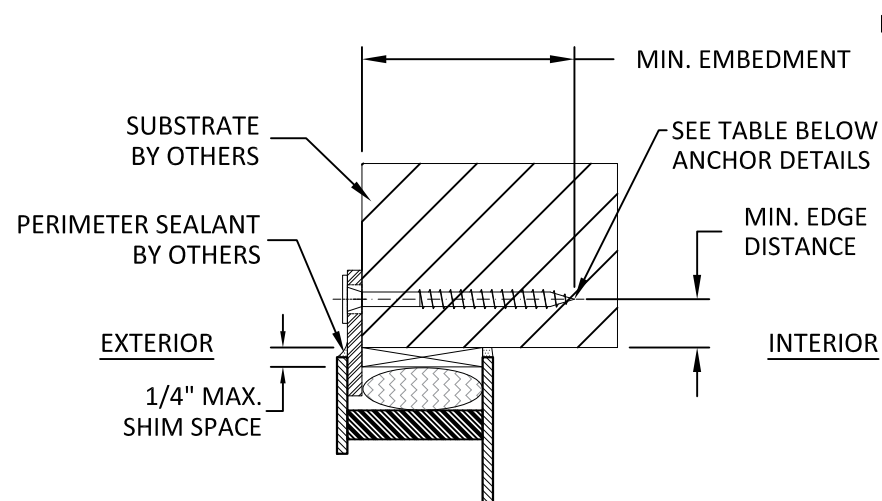
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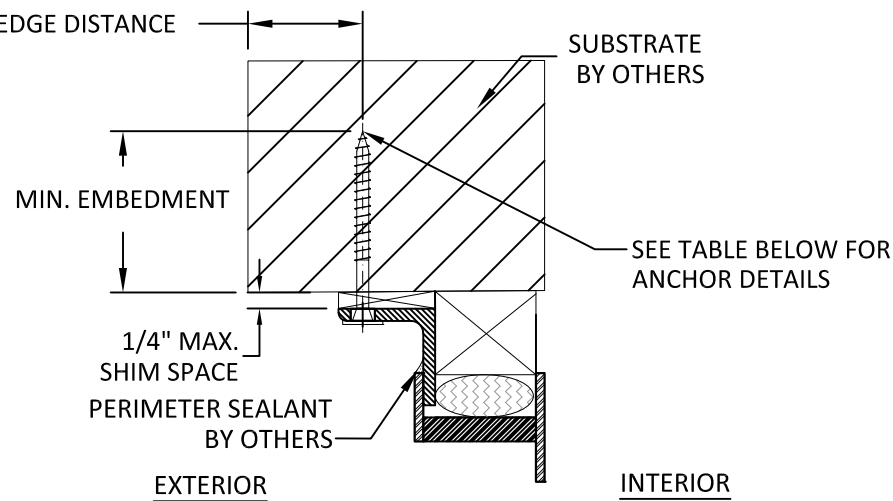


A
7

VERTICAL SECTION

HEAD - EXTERIOR NAIL FIN

NOTE: SILL & JAMB SIMILAR

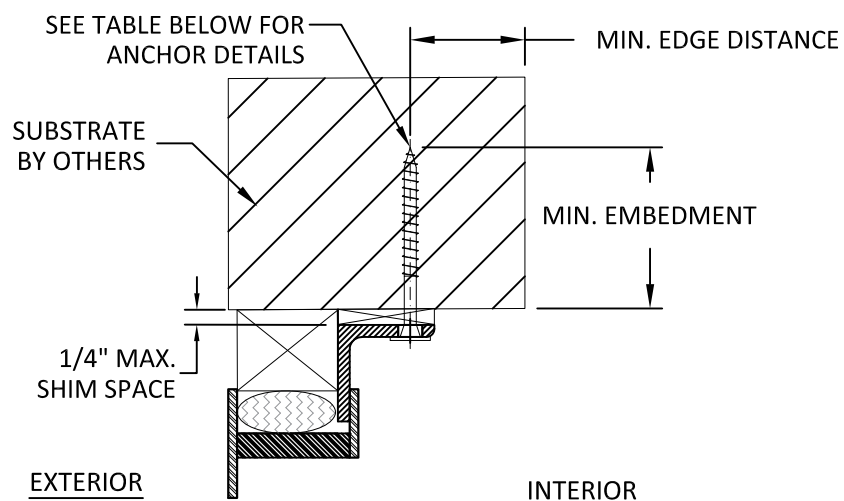


B
7

VERTICAL SECTION

HEAD - EXTERIOR ANGLE

NOTE: SILL & JAMB SIMILAR



C
7

VERTICAL SECTION

HEAD - INTERIOR ANGLE

NOTE: SILL & JAMB SIMILAR

INSTALLATION NOTES:

- ONE INSTALLATION ANCHOR IS REQUIRED AT EACH ANCHOR LOCATION SHOWN, UNLESS OTHERWISE STATED ON SHEETS 4, 7, 8 & 9.
- INSTALL INDIVIDUAL INSTALLATION ANCHORS WITHIN A TOLERANCE OF $\pm 1/2$ " OF THE DEPICTED LOCATION IN THE ANCHOR LAYOUT DETAIL (I.E; WITHOUT CONSIDERATION OF TOLERANCES). TOLERANCES ARE NOT CUMULATIVE FROM ONE INSTALLATION ANCHOR TO THE NEXT.
- SHIM AS REQUIRED AT EACH INSTALLATION ANCHOR WITH LOAD BEARING SHIM(S). MAXIMUM ALLOWABLE SHIM STACK TO BE 1/4 INCH. SHIM WHERE SPACE OF 1/16 INCH OR GREATER OCCURS. SHIM(S) SHALL BE CONSTRUCTED OF HIGH DENSITY PLASTIC OR BETTER.
- MINIMUM EMBEDMENT AND EDGE DISTANCE EXCLUDE WALL FINISHES, INCLUDING BUT NOT LIMITED TO STUCCO, FOAM, BRICK VENEER, AND SIDING.
- INSTALLATION ANCHORS AND ASSOCIATED HARDWARE MUST BE MADE OF CORROSION RESISTANT MATERIAL OR HAVE A CORROSION RESISTANT COATING.
- FOR MASONRY OR CONCRETE OPENINGS, A 1X WOOD BUCK MAY BE USED (OPTIONAL) AS LONG AS THE MINIMUM EMBEDMENT AND EDGE DISTANCE REQUIREMENTS ARE STILL MET WITHIN THE CORRESPONDING HOST SUBSTRATE. SEE GENERAL NOTE #3 ON SHEET 1 FOR MORE INFORMATION.
- FOR HOLLOW BLOCK AND GROUT FILLED BLOCK, DO NOT INSTALL INSTALLATION ANCHORS INTO MORTAR JOINTS. EDGE DISTANCE IS MEASURED FROM FREE EDGE OF BLOCK OR EDGE OF MORTAR JOINT INTO FACE SHELL OF BLOCK.
- INSTALLATION ANCHORS SHALL BE INSTALLED IN ACCORDANCE WITH ANCHOR MANUFACTURER'S INSTALLATION INSTRUCTIONS, AND ANCHORS SHALL NOT BE USED IN SUBSTRATES WITH STRENGTHS LESS THAN THE MINIMUM STRENGTH SPECIFIED BY THE ANCHOR MANUFACTURER
- INSTALLATION SHALL FOLLOW MANUFACTURERS RECOMMENDATIONS FOR SEALING FIXED WINDOWS AND ACCESSORY ITEMS.

ANCHOR SCHEDULE					
METHOD	SUBSTRATE	ANCHOR TYPE	MIN. EMBEDMENT	MIN. EDGE DISTANCE	MIN. SPACING
INTERIOR/EXTERIOR NAIL FIN, INTERIOR/EXTERIOR ANGLE, INTERIOR FLANGE, FLANGE TAB, FLANGE TAB CLIP INTERIOR/EXTERIOR ANGLE FLANGE CLIP, INTERIOR FLANGE CLIP, INTERIOR NAIL FIN CLIP INSTALLATION	WOOD: MIN. SG = 0.55	5/16" LAG SCREW	1.50"	0.75"	0.75"
	METAL: 18 GAUGE STEEL, MIN. Fy = 33KSI ALUMINUM: 1/8" MIN., 6063-T5	5/16" GR. 5 SELF-TAPPING/ DRILLING SCREW	3 THREADS MIN PENETRATION BEYOND STRUCTURE	0.50"	0.50"
	CONCRETE: f'c=3000PSI	3/8" LDT ITW TAPCON	1.50"	1.75"	3.00"
	MASONRY: CMU per ASTM C90 MIN. 2000 PSI	3/8" LDT ITW TAPCON			
FLANGE TAB INSTALLATION	WOOD: MIN. SG = 0.55	#12 WOOD SCREW	1.50"	0.75"	0.75"
	METAL: 18 GAUGE STEEL, MIN. Fy = 33KSI ALUMINUM: 1/8" MIN., 6063-T5	#12 GR. 5 SELF-TAPPING/ DRILLING SCREW	3 THREADS MIN PENETRATION BEYOND STRUCTURE	0.50"	0.50"
	CONCRETE: f'c=3000PSI	1/4" ITW TAPCON	1.00"	2.00"	2.00"
	MASONRY: CMU per ASTM C90 MIN. 2000 PSI	1/4" ITW TAPCON			



PORTELLA STEEL WINDOWS & DOORS
4111 TODD LANE, SUITE 1000
AUSTIN, TEXAS 78744
PH: (214)484-3134 FAX: (214)484-3357

TITLE: ARTISAN SERIES FIXED WINDOW (NON-HVHZ)(NON-IMPACT)

ANCHOR DETAILS & INSTALLATION NOTES

PREPARED BY: BUILDING DROPS, INC.

1900 NE MIAMI CT, SUITE 2-15
MIAMI, FL 33132
PH: (954)399-8478
FAX: (954)744-4738
WEB: www.buildingdrops.com



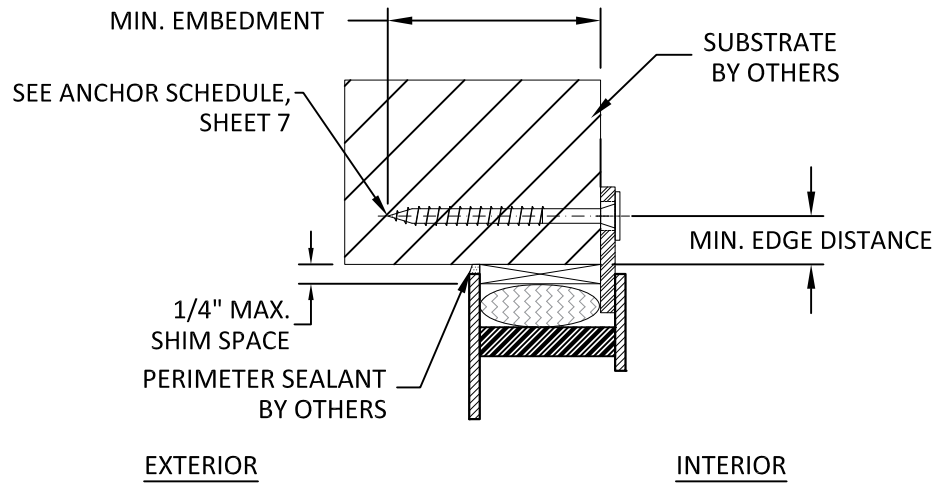
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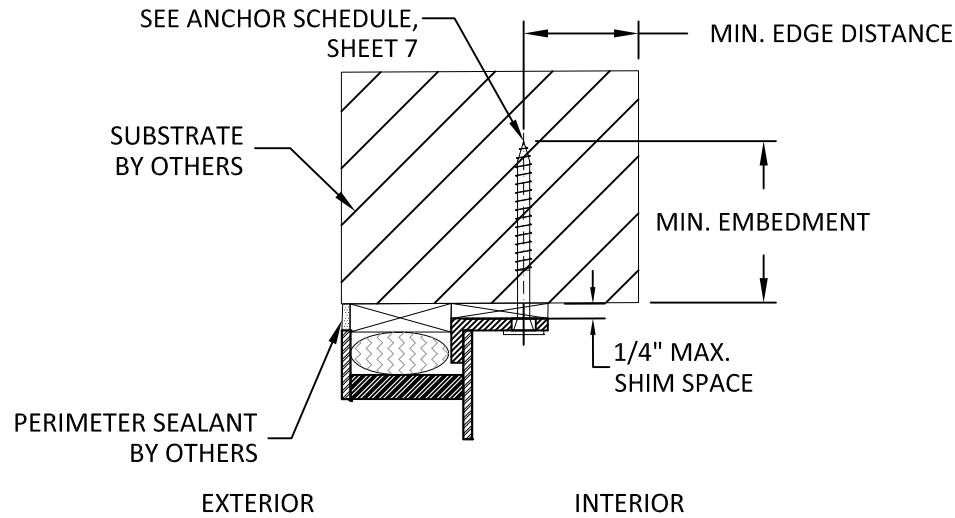


FL #:	FL47935
DATE:	11.20.2025
DWG. BY:	CHK. BY:
HJ	HFN
SCALE:	NTS
DWG. #:	POR010
SHEET:	7

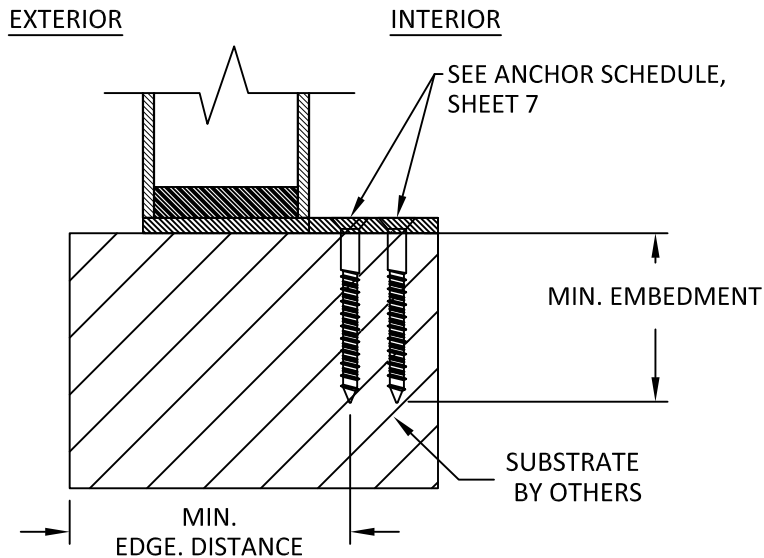
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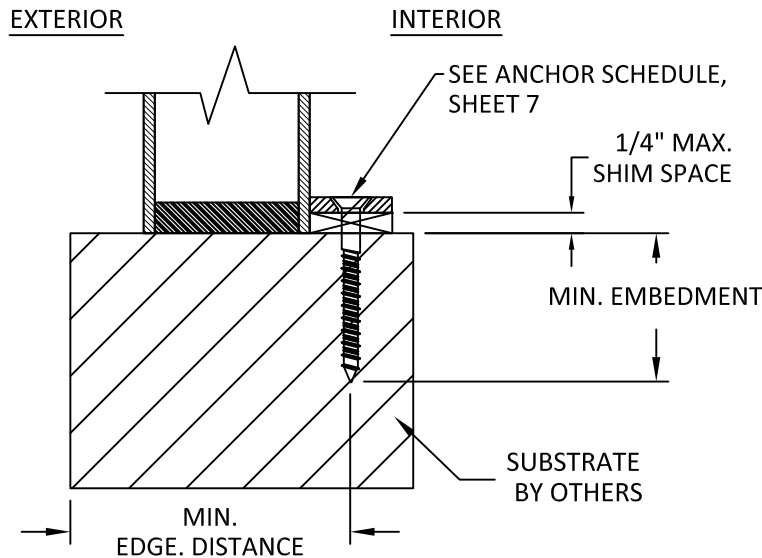
D
8 **VERTICAL SECTION**
HEAD - INTERIOR NAIL FIN
NOTE: SILL & JAMB SIMILAR



E
8 **VERTICAL SECTION**
HEAD - INTERIOR FLANGE
NOTE: SILL & JAMB SIMILAR



F
8 **VERTICAL SECTION**
SILL - FLANGE TAB CLIP
NOTE: 2 ANCHORS REQUIRED



G
8 **VERTICAL SECTION**
SILL - FLANGE TAB



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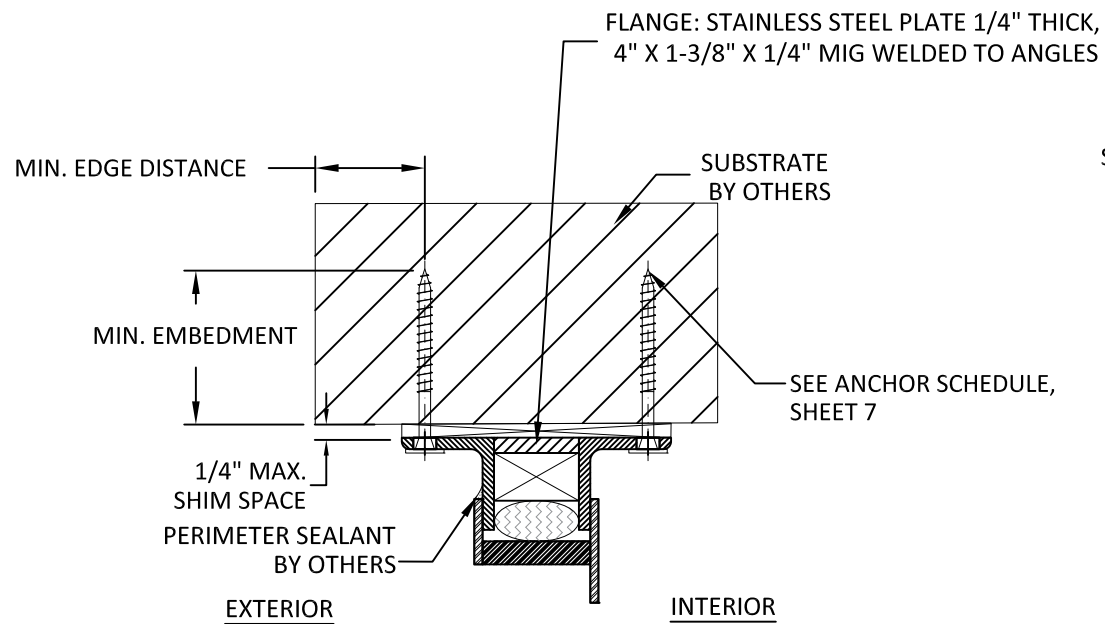
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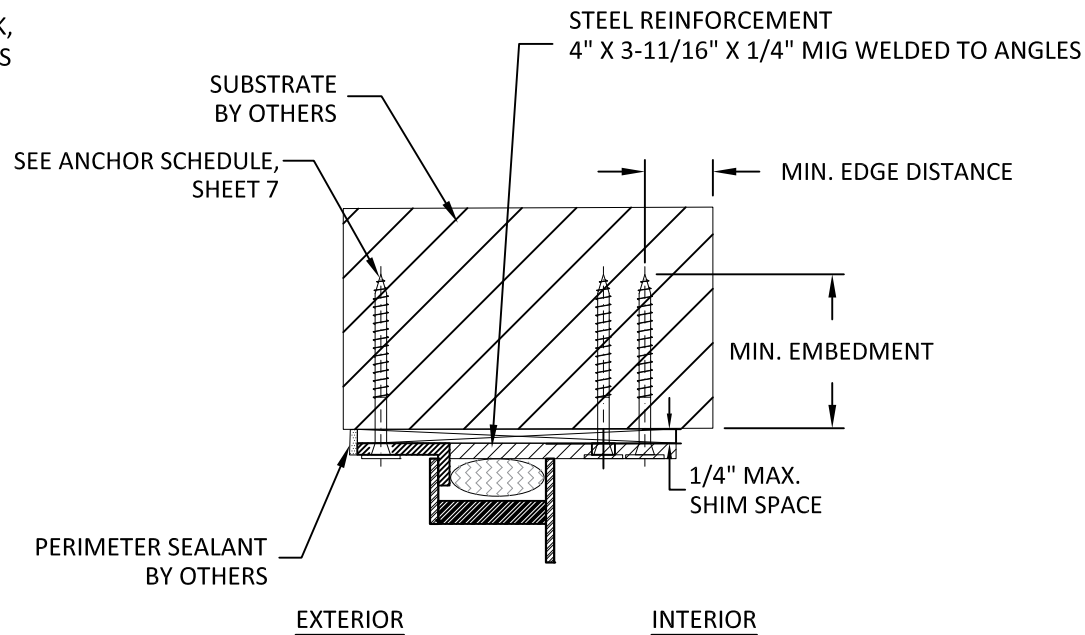
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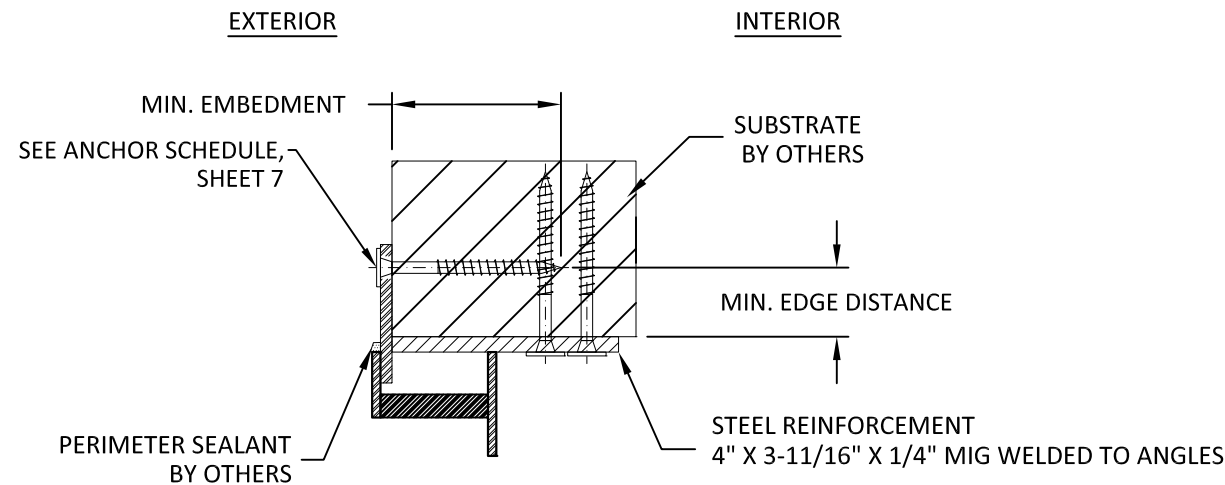
**H
9** VERTICAL SECTION
HEAD - EXTERIOR ANGLE FLANGE CLIP

NOTE: SILL & JAMB SIMILAR



**I
9** VERTICAL SECTION
HEAD - INTERIOR FLANGE CLIP

NOTE: SILL & JAMB SIMILAR



**J
9** VERTICAL SECTION
HEAD - INTERIOR NAIL FIN CLIP

NOTE: SILL & JAMB SIMILAR



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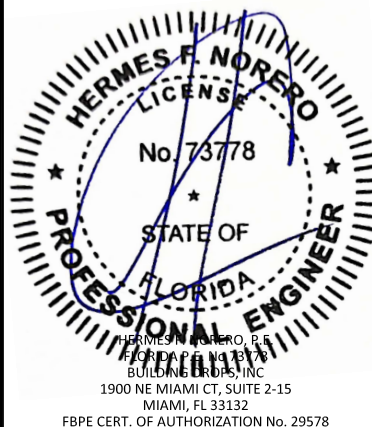
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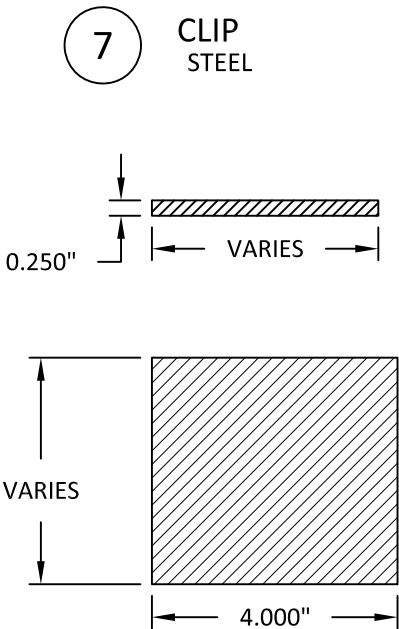
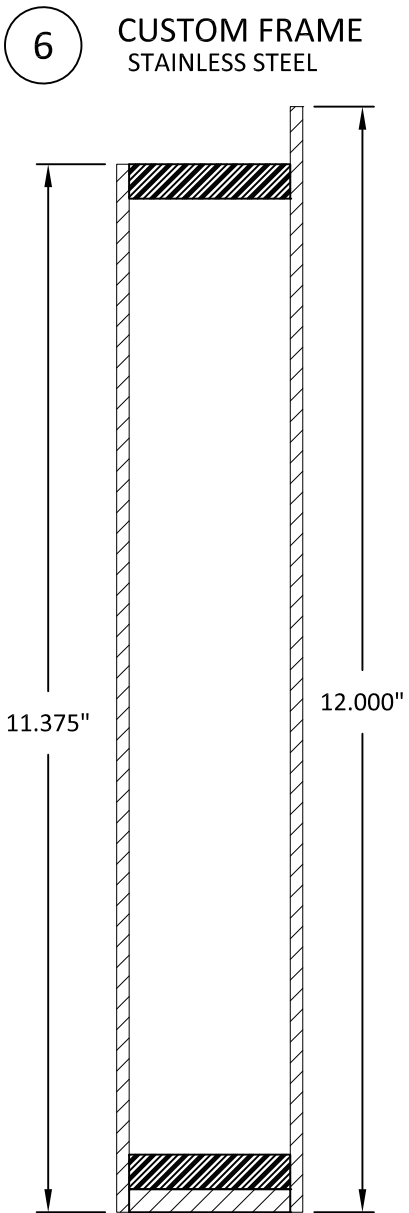
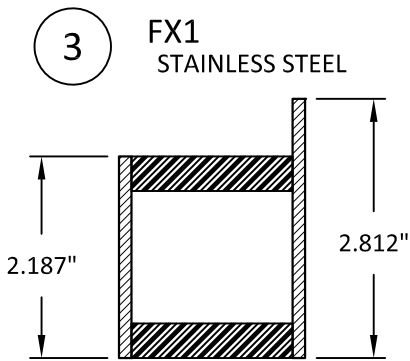
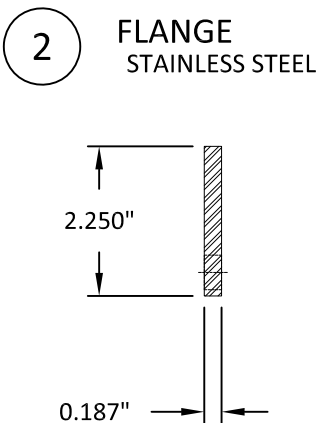
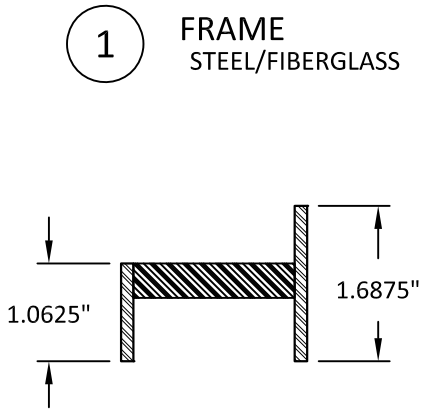
SHEET:

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BILL OF MATERIALS			
ITEM	PART NO.	DESCRIPTION	MATERIAL
1	04	FRAME	STEEL
2	-	FLANGE	STEEL
3	FX1	FRAME	STEEL
4	GASKET	GASKET	SILICONE w/3M
5	-	MULLED PIECE	STEEL
6	FX1 Custom	CUSTOM FRAME	STEEL
7	-	CLIP	STEEL

-  STEEL
-  STAINLESS STEEL GRADE 304
-  (FRP) FIBER RETARDANT POLYESTER



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BILL OF MATERIALS

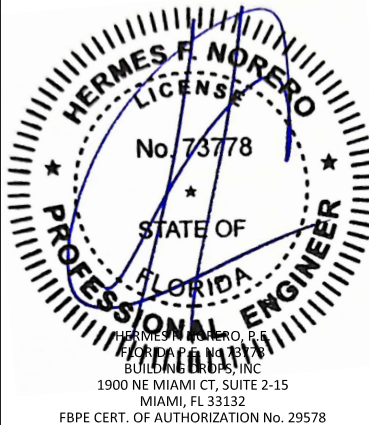
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